

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 73311

Wednesday, August 31, 2011 10:49:15 AM



Page 2

Item ID: D3535-35

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 9/1/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 9/15/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

NC BRAKE

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Brake NC

Brake NC

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

Sulcet/15

counts

+26

150



Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

Powdercoat

Powder Coating

Memo

2:15

0.00

START TIME:

FINISH TIME:

□ OVEN TEMPERATURE:

320°F

2:45

26x 4 m-11/09/20

W117338

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Work Order ID 73311

Wednesday, August 31, 2011 10:49:15 AM



Page 3

Item ID: D3535-35

Accept



Setup

Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 9/1/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 9/15/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170



Packaging

Packaging

Identify as per dwg & Stock Location:

F-PI

0.00

0.00

24 6 11/09/20
Counted
measured

26x8m-11/09/20

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/09/2011

MF
11-09-21

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NOTE: Date & initial all entries

Picklist Print

Wednesday, August 31, 2011 10:49:11 AM

Page 1

Work Order ID: 73311



Parent Item: D3535-35



Parent Item Name: Wearhoe

Start Date: 9/1/2011

Required Date: 9/15/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-02-15 JLM
IPP Rev:B As per Rev B 07-08-31 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA 		Purchased	No			100	sf	212.4072	0.8022	16.88842	21.		

304/316 .040 Sheet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT020	212.4072	
116623	0.2	
117550	9.363	
117933	79.3442	
118400	123.5	

26

117933

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DART AEROSPACE LTD	Work Order:	733461
Description: Wearshoe	Part Number:	D3535-35
Inspection Dwg: D3535	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>FB</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 11-9-14	Date: 11/09/14	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM	E

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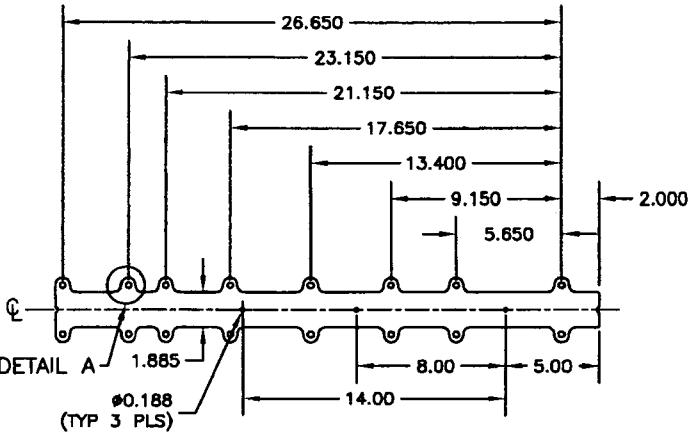
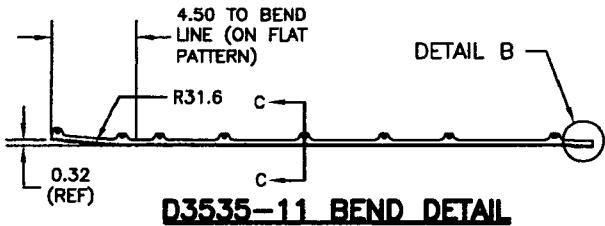
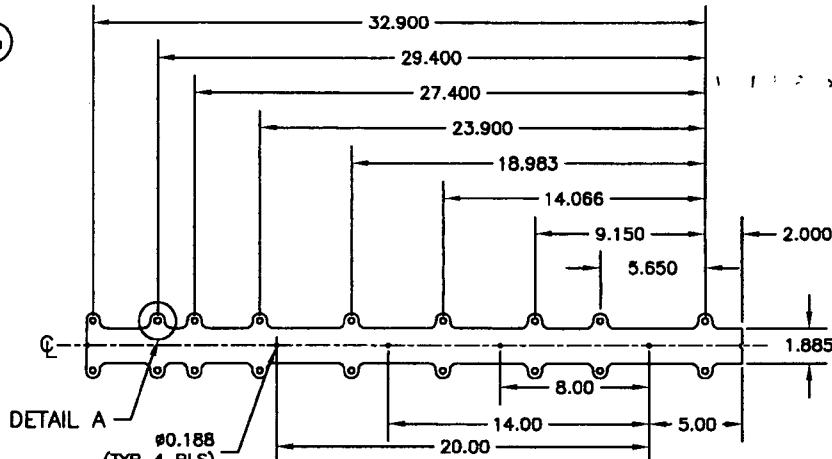
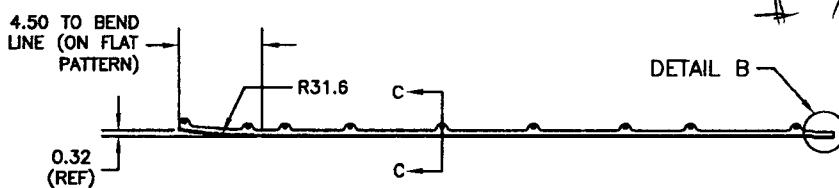
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DART**RELEASED**

37-04-24

**D3535-11F FLAT PATTERN****D3535-11 BEND DETAIL****D3535-13F FLAT PATTERN****D3535-13 BEND DETAIL**

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NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
CB	PH	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
07.04.17		D3535
A	06.10.25	NEW ISSUE
B	07.04.17	MOVE TAB OUTBOARD, ADD AMS SPEC
		SHEET 1 OF 7
		REV. B
		SCALE
		1:10

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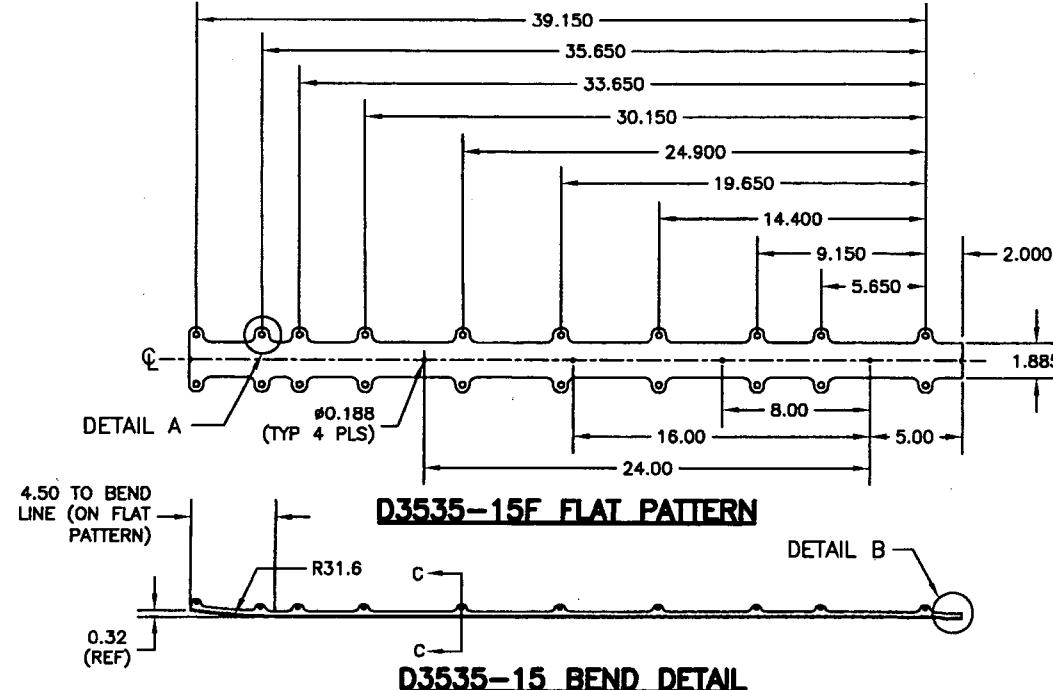
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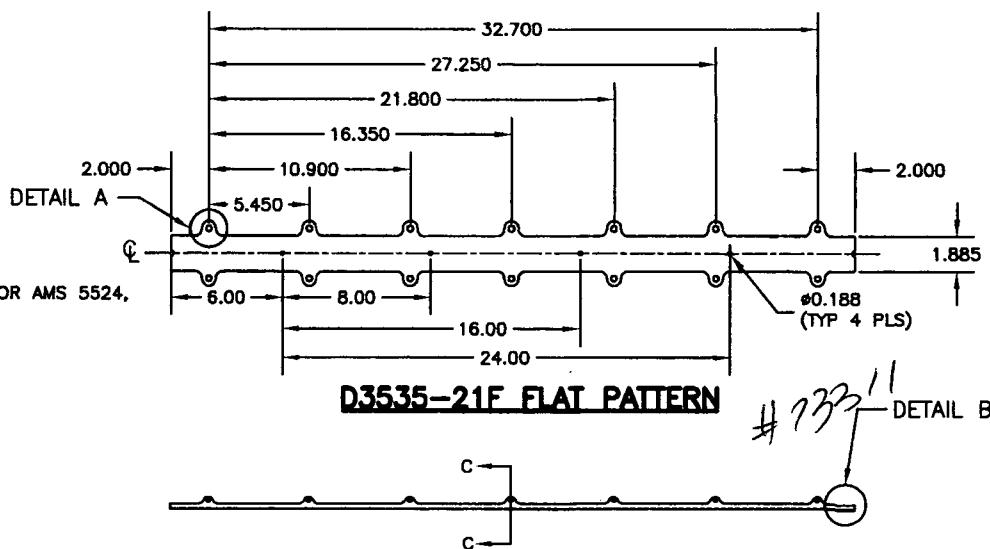
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07.04.24

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-	RT	D3535
DATE		SCALE
07.04.17		1:10
		REV. B
		SHEET 2 OF 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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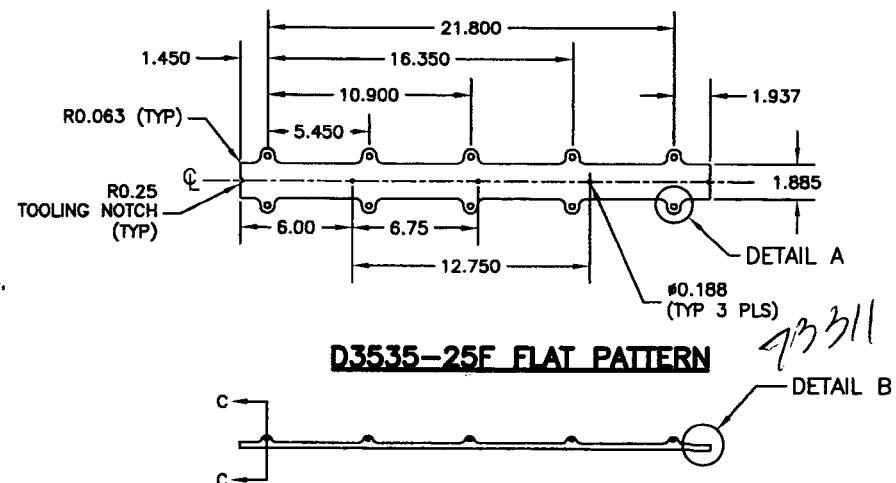
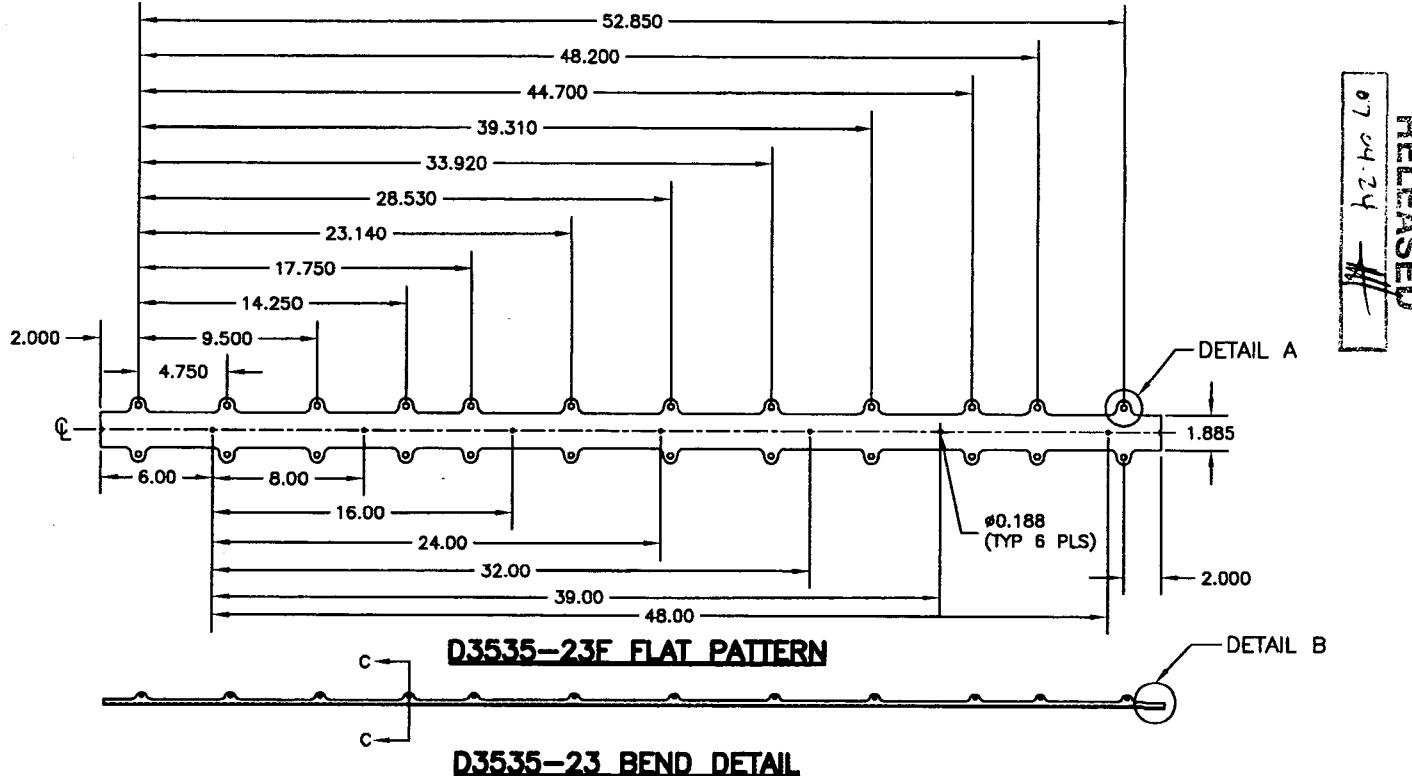
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NOTE: Date & initial all entries

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DATE 07.04.17	TITLE WEARSHOE	REV. B SHEET 3 OF 7 SCALE 1:10

**NOTES**

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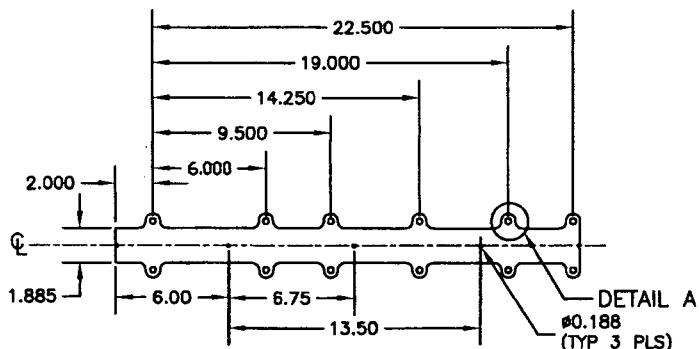
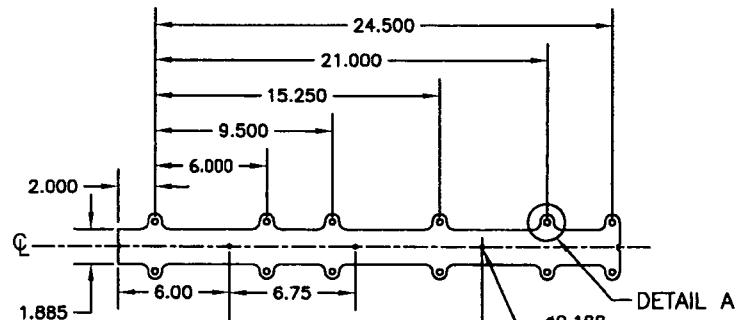
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DESIGN CB	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED PH	APPROVED PH	DRAWING NO. D3535
DATE 07.04.17	TITLE WEARSHOE	REV. B SHEET 4 OF 7 SCALE 1:10

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07.04.17
PH

**D3535-31 FLAT PATTERN****D3535-31 BEND DETAIL****D3535-33 FLAT PATTERN****D3535-33 BEND DETAIL**

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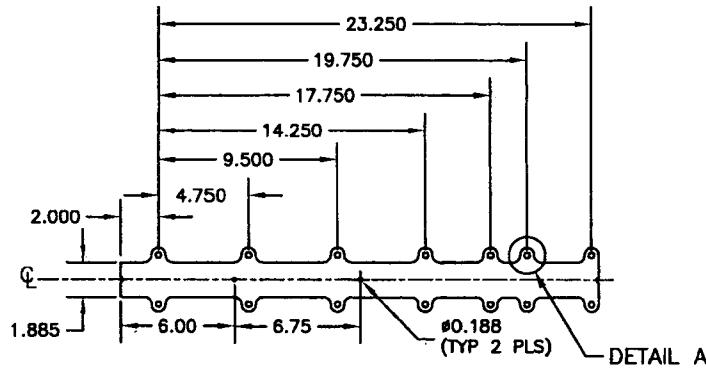
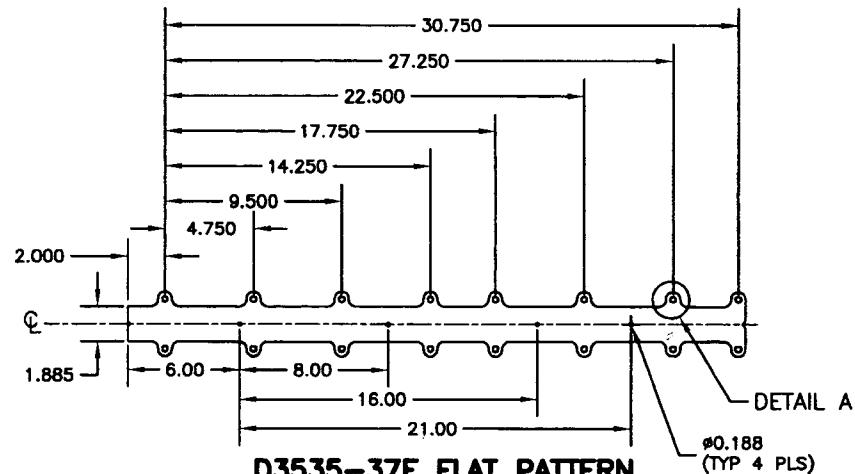
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DARTRELEASED
07.04.24**D3535-35F FLAT PATTERN****D3535-35 BEND DETAIL****D3535-37F FLAT PATTERN****D3535-37 BEND DETAIL**

DESIGN C8	DRAWN BY RH	DART AEROSPACE USA, INC. PORT HEDLOCK, WA
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DATE 07.04.17		TITLE WEARSHOE
		REV. B SHEET 5 OF 7 SCALE 1:10

NOTES

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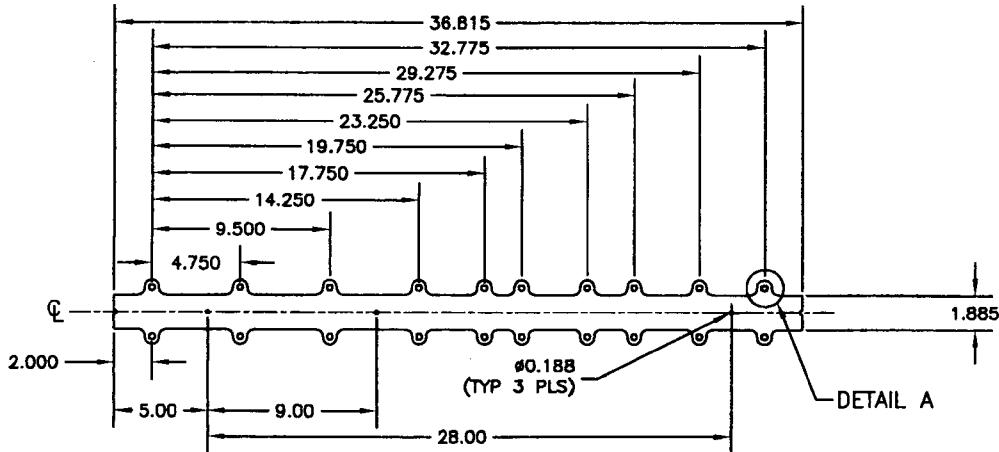
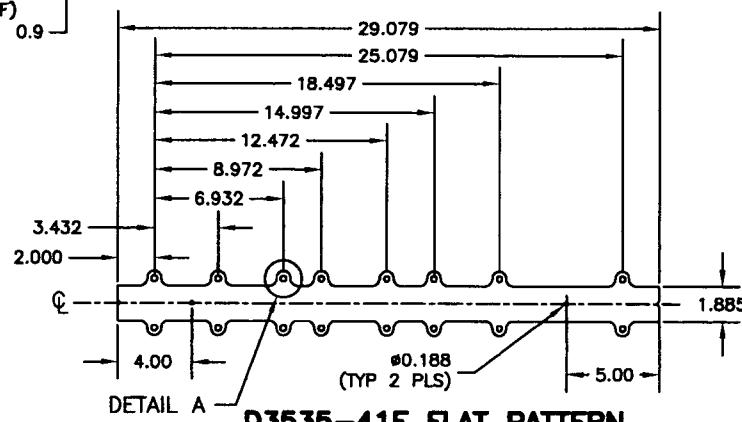
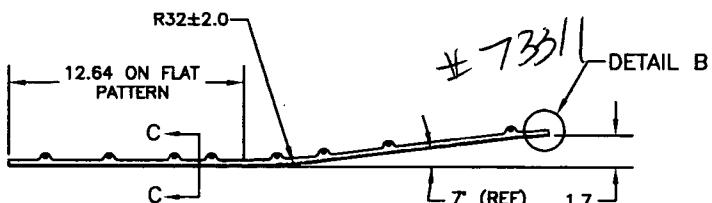
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07.04.24**D3535-39F FLAT PATTERN****D3535-39 BEND DETAIL****D3535-41F FLAT PATTERN****D3535-41 BEND DETAIL**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
CB	PH	PART HANDBOOK, WA
CHECKED	APPROVED	DRAWING NO.
<i>MM</i>	<i>MM</i>	D3535
DATE	TITLE	REV. B
07.04.17	WEARSHOE	SHEET 6 OF 7
SCALE		1:10

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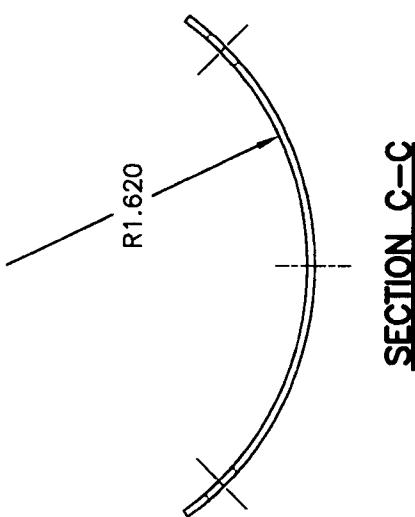
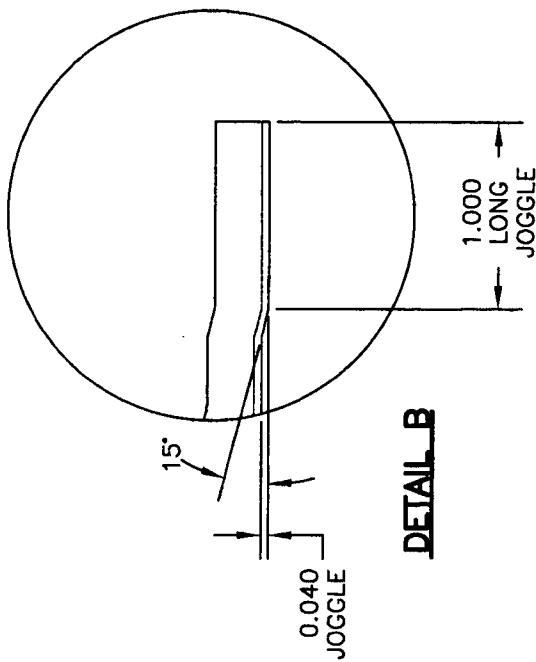
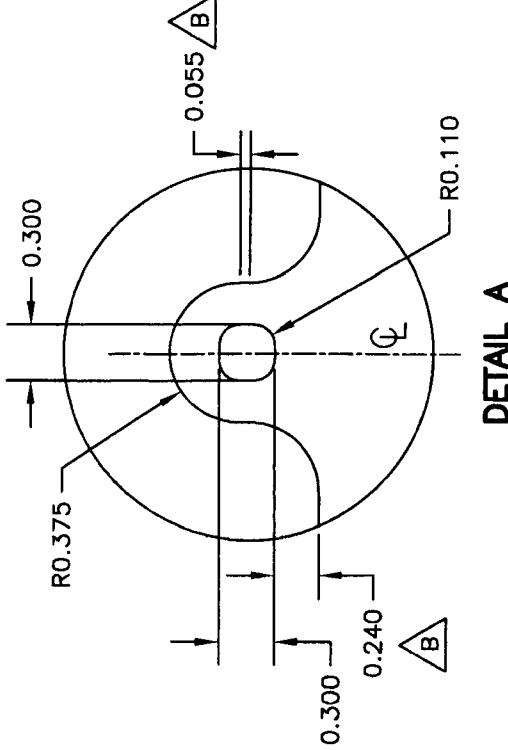
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3535	REV. B SHEET 7 OF 7
DATE 07.04.17		TITLE WEARSHOE	SCALE 1:1

RELEASED

07.04.24 *[Signature]*

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